

slip July 6

**\*85732\***

Page 1

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

Stop \*NS2\*

**Start Date:** 14/06/2012    **Start Qty:** 1.00    **\*1\***

**Cust Item ID:**

**Required Date:** 28/06/2012      **Req'd Qty:** 1.00      **\* 1 \***

**Customer:**

**Reference:**

Approvals: Process Plan: MLJ

Date: 12/06/14 Tooling:

Date:

Run Start \*NR1\*

QC: \_\_\_\_\_

Date: 7/7/17 SPC (Y/N): Y

Date:

Stop **\*NR2\***

[illegible]

# Work Order ID 85732

**\*85732\***

Page 2

June-14-12 1:55:04 PM

Item ID: D4030-043

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Long Basket Assembly, Light Lid (350)

Start Date: 14/06/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 28/06/2012 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location:	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

*[Handwritten signature]*

*MW 12/07/11*  
*MW 12/07/11*

NCR: Yes / No

## WORK ORDER NON-CONFORMANCE / UPDATE

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%; border: none;"> <tr> <td style="width: 33%;">           Skid-tube <input type="checkbox"/>            Machining <input type="checkbox"/>            Thermoforming <input type="checkbox"/>            Large Fab <input type="checkbox"/> </td> <td style="width: 33%;">           Crosstube <input type="checkbox"/>            Small Fab <input type="checkbox"/>            Finishing <input type="checkbox"/>            Composite <input type="checkbox"/> </td> <td style="width: 33%;">           Prod. Eng. Coord. <input type="checkbox"/>            Rec/Store/Packaging <input type="checkbox"/>            Supplier <input type="checkbox"/>            Other <input type="checkbox"/> </td> <td style="width: 33%;">           Engineering <input type="checkbox"/>            Quality <input type="checkbox"/> </td> </tr> </table>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> Other <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/>
Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> Other <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/>			

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Offset/Setup									
Other									
Process									
Supplier									
Training									
Unauthorized									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending Passes Below Min <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimp at Bending <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Other <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Ripples on Inner Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>Hardware</b> <input type="checkbox"/> Breaking <input type="checkbox"/> Missing <input type="checkbox"/> Size/Length <input type="checkbox"/> Spinning <input type="checkbox"/> Threading <input type="checkbox"/> Wrong  <b>Drill Holes</b> <input type="checkbox"/> Misaligned <input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Undersized <input type="checkbox"/> Too Many	<b>General</b> <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Documentation/Data <input type="checkbox"/> Finish <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Inspection Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Jigs/Fixtures/Tooling <input type="checkbox"/> Kit Incorrect <input type="checkbox"/> Kit Missing	<input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Off-Set <input type="checkbox"/> Orientation Misread <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Lost <input type="checkbox"/> Part Moved <input type="checkbox"/> Raw Material  <input type="checkbox"/> Set-up <input type="checkbox"/> Supplier <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
---	--	---	---

June-14-12 1:55:07 PM

Page 1

**\*85732\***

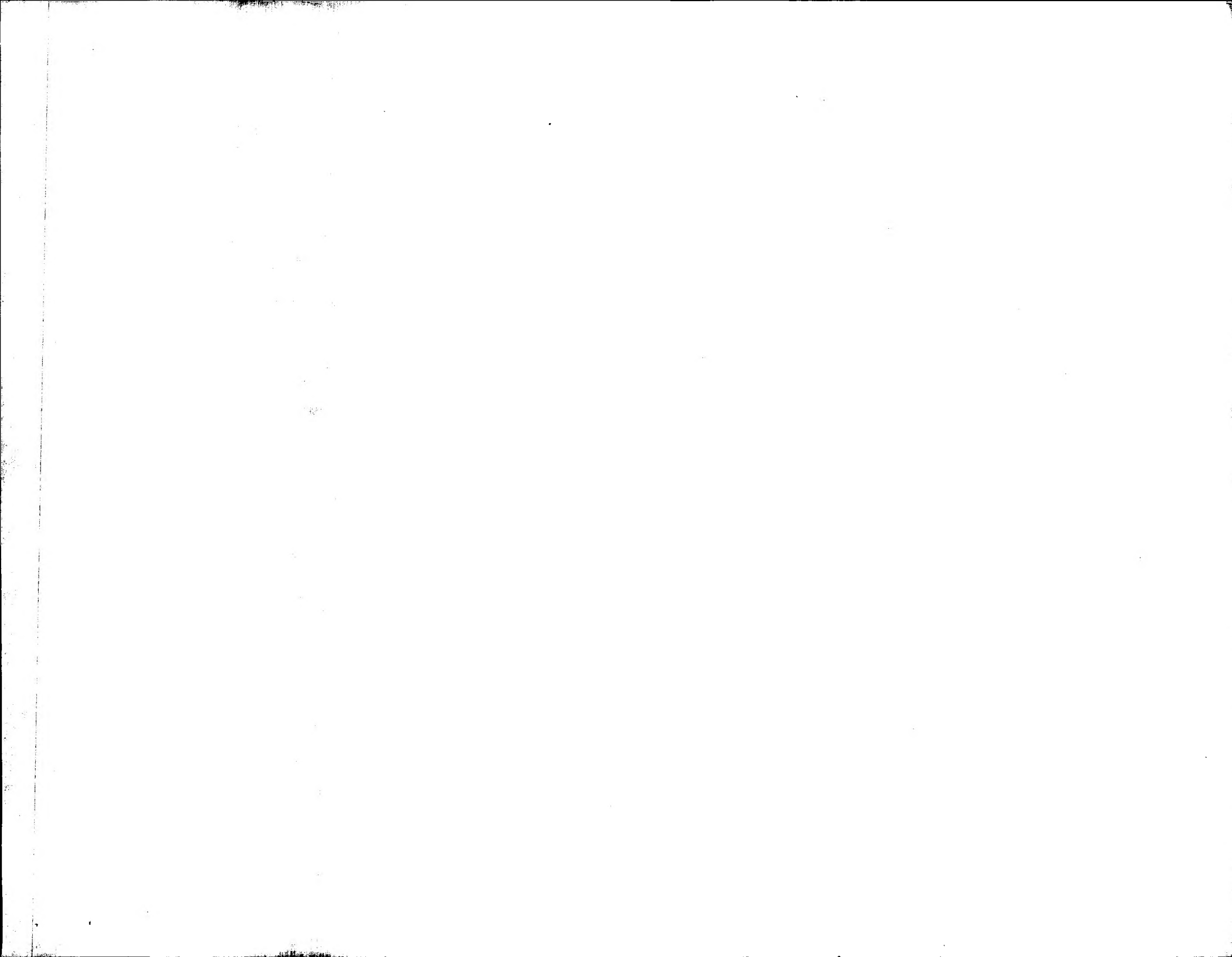
**\*D4030-043\***

**Required Date:** 28/06/2012

**Required Qty: 1.00**

**Comments:** IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C added NAS1149F0332P & NAS1149C0432R 10.06.16 DD VRF:EC IPP Rev:D as per dwg revC DD 10.08.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2530 <b>*D2530*</b> Handle Weldment		Manufactured	No			100	Each	3.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
				ST506				3					
				82895				1					
				83423				2					
D2535 <b>*D2535*</b> Spring		Manufactured	No			100	Each	64.0000	2	2			
				<u>Location</u>				<u>Loc Qty</u>					
				ST504				64					
				83545				64					
D2537 <b>*D2537*</b> Bushing		Manufactured	No			100	Each	32.0000	2	2			
				<u>Location</u>				<u>Loc Qty</u>					
				ST504				32					
				82896				32					
D3913-041 <b>*D3913-041*</b> Long Basket Base Assembly, 350		Manufactured	No			100	Each	0.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
				ST504				32					
				82896				32					



# Picklist Print

June-14-12 1:55:07 PM

Page 2

Work Order ID: 85732

\*85732\*

Parent Item: D4030-043

\*D4030-043\*

Parent Item Name: Long Basket Assembly, Light Lid (350)

Start Date: 14/06/2012

Required Date: 28/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3915-041

Manufactured No

85735

100

Each

0.0000

1

1

\*D3915-041\*

Light Lid Assembly, Long Basket

D3917-3

Manufactured No

100

Each

41.0000

6

6

\*D3917-3\*

Washer

\*\*

1 BP 12-7-11

\*\*

B85780 8P

## Location

## Loc Qty

## Loc Code

FP

5

85028

5

ST070

36

84773

36

D3953-3

Manufactured No

100

Each

13.0000

2

2

\*D3953-3\*

Gas Spring Stud, Lid

\*\*

B85788 2x 8P

## Location

## Loc Qty

## Loc Code

ST075

13

82939

13

D3953-7

Manufactured No

100

Each

23.0000

2

2

\*D3953-7\*

Spring Spacer

\*\*

8P

## Location

## Loc Qty

## Loc Code

ST075

23

82940

23

D3953-9

Manufactured No

100

Each

35.0000

2

2

\*D3953-9\*

Gas Spring Washer

\*\*

8P

## Location

## Loc Qty

## Loc Code

ST075

35

82941

35

June-14-12 1:55:09 PM

Shop Packet Print

Page 2

## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:                      Date:

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev F

# Picklist Print

June-14-12 1:55:09 PM

Page 3

Work Order ID: 85732

\*85732\*

Parent Item: D4030-043

\*D4030-043\*


Parent Item Name: Long Basket Assembly, Light Lid (350)

Start Date: 14/06/2012

Required Date: 28/06/2012


Start Qty: 1.00

Required Qty: 1.00

D3953-17	Manufactured	No	100	Each	17.0000	2	2
<b>*D3953-17*</b>						**	
Gas Spring Spacer							

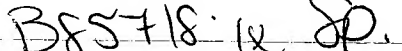
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------


ST075	17	
82937	17	

D3953-19	Manufactured	No	100	Each	35.0000	1	1
<b>*D3953-19*</b>						**	
Gas Spring Bracket							

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------


ST075	35	
82938	35	

D3953-21	Manufactured	No	100	Each	0.0000	1	1
<b>*D3953-21*</b>						**	
Gas Spring Bracket							

D3969-3	Manufactured	No	100	Each	43.0000	1	1
<b>*D3969-3*</b>						**	
Spring (Basket Lid)							

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST272	43	
64285	1	
81887	2	
82942	40	

AN3-14A	Purchased	No	100	Each	69.0000	4	4
<b>*AN3-14A*</b>						**	
Bolt							

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST352	69	
121444	19	
121708	50	

June-14-12 1:55:09 PM

Shop Packet Print

Page 3



NCR: Yes / No

## WORK ORDER NON-CONFORMANCE / UPDATE

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td style="width: 33%;">           Skid-tube <input type="checkbox"/>            Machining <input type="checkbox"/>            Thermoforming <input type="checkbox"/>            Large Fab <input type="checkbox"/> </td> <td style="width: 33%;">           Crosstube <input type="checkbox"/>            Small Fab <input type="checkbox"/>            Finishing <input type="checkbox"/>            Composite <input type="checkbox"/> </td> <td style="width: 33%;">           Prod. Eng. Coord. <input type="checkbox"/>            Rec/Store/Packaging <input type="checkbox"/>            Supplier <input type="checkbox"/>            Other <input type="checkbox"/> </td> <td style="width: 33%;">           Engineering <input type="checkbox"/>            Quality <input type="checkbox"/>      </td> </tr> </table>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> Other <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/>   
Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> Other <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/>   			

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data <input type="checkbox"/>									
Equip/Tooling <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Material <input type="checkbox"/>									
Offset/Setup <input type="checkbox"/>									
Other <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Unauthorized <input type="checkbox"/>									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending Passes Below Min <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimp at Bending <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Other <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Ripples on Inner Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>Hardware</b> <input type="checkbox"/> Breaking <input type="checkbox"/> Missing <input type="checkbox"/> Size/Length <input type="checkbox"/> Spinning <input type="checkbox"/> Threading <input type="checkbox"/> Wrong  <b>Drill Holes</b> <input type="checkbox"/> Misaligned <input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Undersized <input type="checkbox"/> Too Many	<b>General</b> <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Documentation/Data <input type="checkbox"/> Finish <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Inspection Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Jigs/Fixtures/Tooling <input type="checkbox"/> Kit Incorrect <input type="checkbox"/> Kit Missing  <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Off-Set <input type="checkbox"/> Orientation Misread <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Lost <input type="checkbox"/> Part Moved <input type="checkbox"/> Raw Material
---	--	---

<input type="checkbox"/> Set-up <input type="checkbox"/> Supplier <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	<input type="checkbox"/> Other    
---	--

# Picklist Print

June-14-12 1:55:09 PM

Page 4

Work Order ID: 85732

Parent Item: D4030-043

Parent Item Name: Long Basket Assembly, Light Lid (350)

\*85732\*

\*D4030-043\*

Start Date: 14/06/2012

Required Date: 28/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-20A

Purchased

No

100

Each

120.0000

2

2

\*AN3-20A\*

Bolt

\*\*

SP

Location

Loc Qty

Loc Code

ST352

120

115371

20

117441

100

2x

AN4-12

Purchased

No

100

Each

44.0000

3

3

\*AN4-12\*

Bolt

\*\*

SP

Location

Loc Qty

Loc Code

ST357

44

118626

1

121652

43

3x

AN5-17A

Purchased

No

100

Each

64.0000

2

2

\*AN5-17A\*

Bolt

\*\*

m122151 SP

Location

Loc Qty

Loc Code

338

4

121181

4

ST338

60

117872

34

121541

26

AN5-21A

Purchased

No

100

Each

26.0000

2

2

\*AN5-21A\*

Bolt

\*\*

SP 12-7-9

Location

Loc Qty

Loc Code

ST338

26

114714

26

2x

June-14-12 1:55:09 PM

Shop Packet Print

Page 4

# Picklist Print

June-14-12 1:55:09 PM

Page 5

Work Order ID: 85732

Parent Item: D4030-043

Parent Item Name: Long Basket Assembly, Light Lid (350)

**\*85732\***

**\*D4030-043\***

Start Date: 14/06/2012

Required Date: 28/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN310-4

Purchased

No

100

Each

123 0000

3

3

**\*AN310-4\***

NUT

\*\*

*SP*

Location

Loc Qty

Loc Code

ST344

123

120124

1

121011

1

121349

21

121827

100

AN310C4

Purchased

No

100

Each

30.0000

2

2

**\*AN310C4\***

Nut

\*\*

*SP*  
*m 122151 SP*

Location

Loc Qty

Loc Code

ST344

30

120360

5

121166

3

121444

22

MS21042L3

Purchased

No

100

Each

1,748.000

6

6

**\*MS21042L3\***

Nut

\*\*

*SP 12-7-9*

Location

Loc Qty

Loc Code

ST300

1748

115835

4

117885

32

119017

816

119075

138

121349

23

121444

735

*Car*

June-14-12 1:55:10 PM

Shop Packet Print

Page 5

# Picklist Print

June-14-12 1:55:10 PM

Page 6

Work Order ID: 85732

**\*85732\***

Parent Item: D4030-043

**\*D4030-043\***

Parent Item Name: Long Basket Assembly, Light Lid (350)

Start Date: 14/06/2012

Required Date: 28/06/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

100

Each

1,343.000

4

4

**\*MS21042L5\***

Nut

\*\*

SP

## Location

## Loc Qty

## Loc Code

300

500

121652

500

ST300

843

108827

4

116105

5

116548

43

117611

18

119109

757

17651

8

2937

8

4X

MS24665-151

Purchased

No

100

Each

191.0000

3

3

**\*MS24665-151\***

Cotter Pin

\*\*

SP

## Location

## Loc Qty

## Loc Code

ST309

191

17566

191

MS24665-300

Purchased

No

100

Each

147.0000

2

2

**\*MS24665-300\***

Cotter Pin

\*\*

3X

SP 12-7-9.

## Location

## Loc Qty

## Loc Code

GA

143

118234

143

ST309

4

116823

4

2X

# Picklist Print

June-14-12 1:55:10 PM

Page 7

Work Order ID: 85732

\*85732\*

Parent Item: D4030-043

\*D4030-043\*

Parent Item Name: Long Basket Assembly, Light Lid (350)

Start Date: 14/06/2012

Required Date: 28/06/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

100

Each

636.0000

6

6

**\*NAS1149F0432P\***

Washer

\*\*

SP

Location

Loc Qty

Loc Code

ST275

636

121350

636

Lex

NAS1149F0563P

Purchased

No

100

Each

964.0000

4

4

**\*NAS1149F0563P\***

Washer

\*\*

SP

Location

Loc Qty

Loc Code

ST275

964

121350

964

4x

NAS1149F0332P

Purchased

No

100

Each

1,152.000

8

8

**\*NAS1149F0332P\***

WASHER

\*\*

m/20986 SP  
127-9

Location

Loc Qty

Loc Code

ST275

1152

117735

13

119225

10

120986

200

121259

200

121825

126

122063

600

17317

3

# Picklist Print

June-14-12 1:55:10 PM

Page 8

Work Order ID: 85732

Parent Item: D4030-043

Parent Item Name: Long Basket Assembly, Light Lid (350)

\*85732\*

\*D4030-043\*

Start Date: 14/06/2012

Required Date: 28/06/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

100

Each

3,792.000

2

2

**\*NAS1149C0432R\***

Washer

\*\*

SP

Location

Loc Qty

Loc Code

ST297

1070

117291

70

119124

1000

ST298

2722

121255

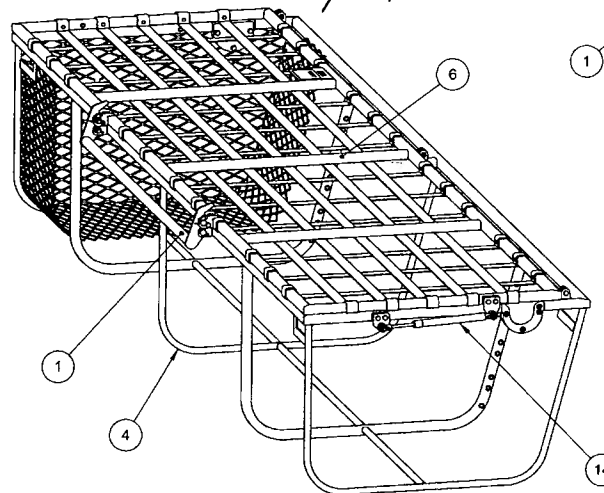
2722

2x

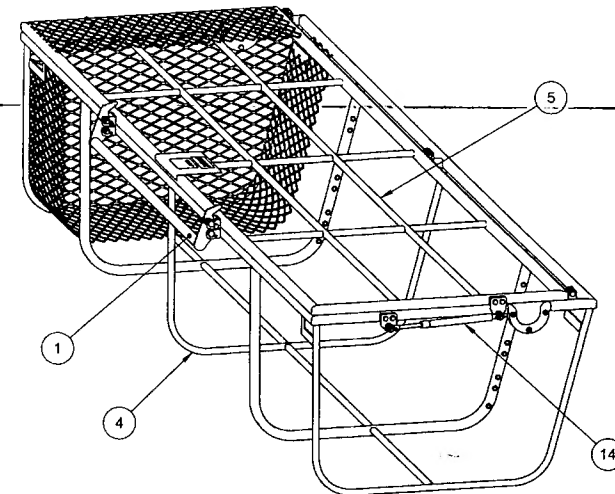
ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1		D3914-041	LONG BASKET, LID ASSY (350)
6		1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8	8	NAS1149F0332P	WASHER
31	2	2	NAS1149C0432R	WASHER

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY

SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 85732 MLS  
12/06/14



**D4030-043 LONG BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)



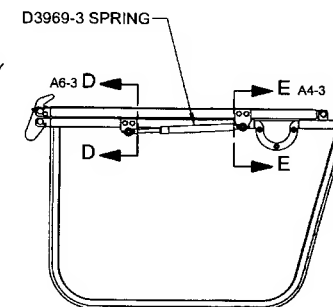
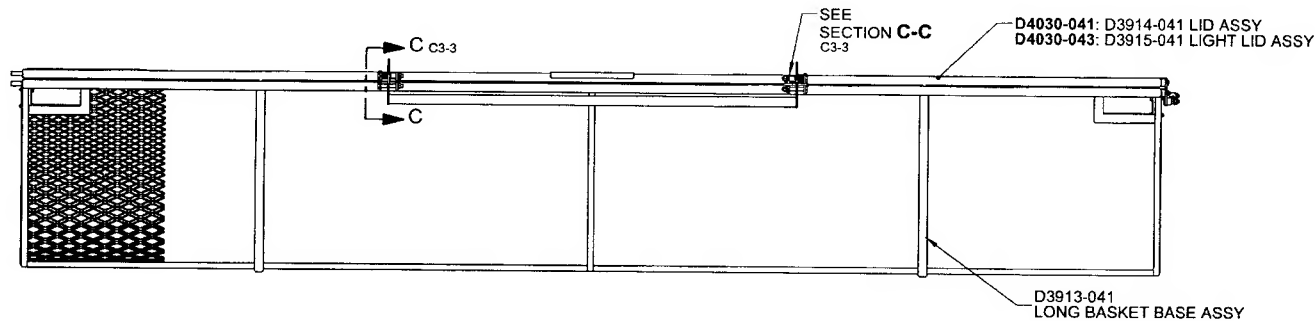
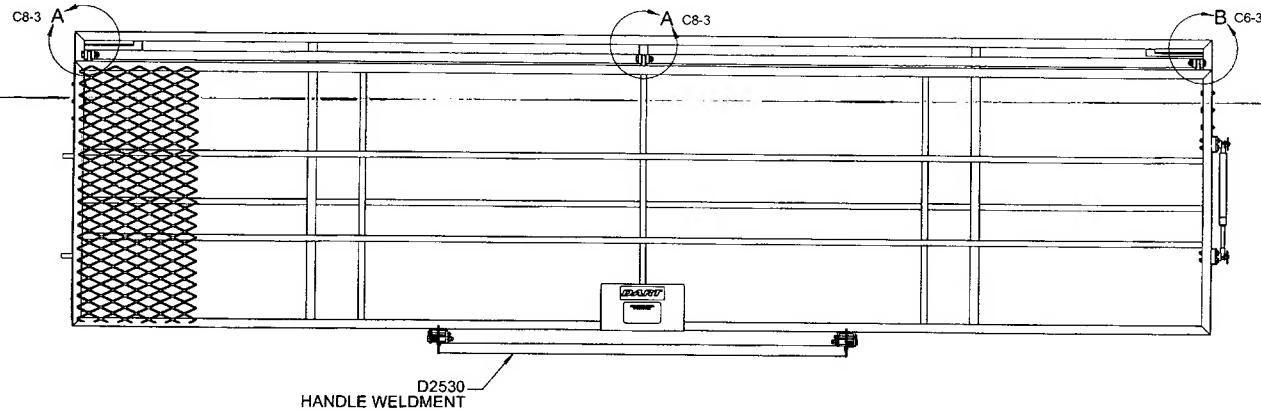
**D4030-041 LONG BASKET ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

- NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: -041: 72 lbs APPROX  
-043: 57 lbs APPROX

RELEASED  
10.08.12  
ECN 10-596

DESIGN	AL5	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH	DRAWING NO.	D4030
CHECKED	JPH	REV. C	SHEET 1 OF 3
MFG. APPR.	JPH	TITLE	LONG BASKET ASSY (350)
APPROVED	JPH	SCALE	NTS
DE APPR.	JPH	DATE 10.07.23	
<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>			

05732



**D4030-041 LONG BASKET ASSY (350)** (SHOWN)  
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

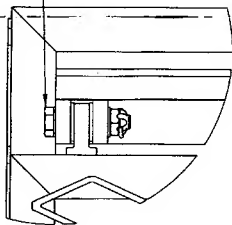
**D4030-043 SHORT BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED  
10.08.12 CP

DESIGN	ASS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	SES	D4030	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET ASSY (350)	NTS
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD			

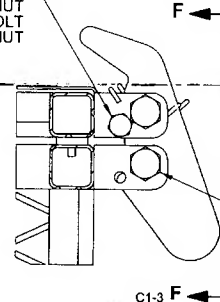


AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



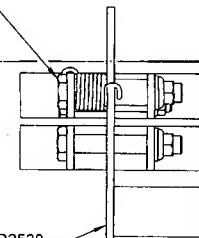
**DETAIL A** D8-2  
D5-2

D4030-041: AN3-16A BOLT  
MS21042L3 NUT  
D4030-043: AN3-20A BOLT  
MS21042L3 NUT



**SECTION C-C** B4-2  
B6-2

D4030-041: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT  
D4030-043: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT



**VIEW F-F** C3-3

D2530  
HANDLE WELDMENT  
REF

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET  
AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION D-D** B2-2

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET  
AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION E-E** B1-2

**RELEASED**  
10.08.12

DESIGN	ALS	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	JFS	D4030	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET-ASSY (350)	NTS
DATE	10.07.23	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	